

TTM-3

PPM		PPM -0.25	PPM-0.5	PPM-1	PPM2	PPM-2.5	PPM-3
Turing diameter, D		Ø35-55mm	Ø35-Ø50 mm	Ø48-Ø70mm	Ø60-Ø95mm	Ø75-Ø120mm	Ø88-Ø170mm
Turing lenght, L		150mm (170)	160mm (180)	240mm (260)	300mm (320)	400 mm (420)	500 mm (520)
Pino diameter, d		d =Ø30mm	d =Ø29mm	d =Ø45 mm	d =Ø55 mm	d =Ø72mm	d =Ø85 mm
Machining quality		Rz 1.6-2	Ra=1.6-2	Ra=1.6-2	Ra=1.6-2	Ra=1.6-2	Ra=1.6-2
Machining precision		0.02/120 mm	0.02/150 mm	0.02/200 mm	0.02/200 mm	0.02/200 mm	0.02/200 mm
Facing, D1		Ø38-70 mm	Ø 48-100 mm	Ø 48-120 mm	Ø 60-120mm	Ø 75-140 mm	Ø 75-140 mm Ø 115-280 mm
Spase needed for machine installation	L1	280 mm	390 mm	520 mm	630 mm	850 mm	930mm
	l min	40 mm	48 mm	48mm	58 mm	80mm	85mm
	l max		175 mm	175 mm	175 mm	280 mm	280 mm
	d1	Ø62mm	Ø62mm	Ø62mm	Ø78mm	Ø95 mm	Ø115 mm
	L2	300 mm	440 mm	570 mm	680 mm	890 mm	970 mm